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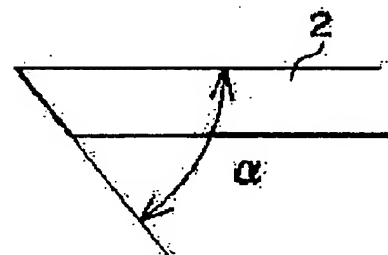
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(54) GRAVURE COATING DOCTOR BLADE AND GRAVURE COATING USING THE SAME

(57)Abstract:

**PROBLEM TO BE SOLVED:** To provide a gravure coating method not generating coating trouble over a long period of time from the beginning.

**SOLUTION:** In a gravure coating method supplying a coating soln. to the surface of a gravure roll and pressing a doctor blade to the surface of the gravure roll to remove the excessive coating soln. and subsequently transferring the coating soln. in a gravure cell to a recording material, the doctor blade 2 wherein the edge is formed by allowing an under surface to retreat with respect to an upper surface and the edge angle is  $35-80^\circ$  is used and the difference between the tangential line of the doctor blade 2 on the surface of the gravure roll and the angle of the edge of the doctor blade is set to a range within  $\pm 10^\circ$  to remove the excessive coating soln. to perform coating.



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